SLIP BASE DETAIL

1. PLACE ANCHOR PLATE ASSEMBLY ON ANCHOR BOLT LEVELING NUTS AND SECURE IN PLACE.
2. ERECT LUMINAIRE POLE AND SECURE WITH 1 INCH DIA HIGH STRENGTH BOLTS. INSTALL SOLES IN THE SLOTS SO THE BOLT SHANKS ARE IN CONTACT WITH THE HIGH STRENGTH BOLTS. INSTALL BOLTS IN THE SLOTS.
3. ALL STEEL MATERIALS INCLUDING ANCHOR BOLT ARE HOT-DIPPED GALVANIZED. AVOID DAMAGING THE GALVANIZED FINISH OF MATERIALS DURING TRANSPORT AND PLACEMENT.
4. TORQUE ALL SLIP BOLTS TO 80 FT LBS, RELEASE AND RETORQUE TO 70 FT LBS.

SLIP BASE ASSEMBLY

NOTES:
- 1/2 INCH THK
- 1 1/2 INCH DIA HOLE- EDGE CHAMFERED INCH DIA HOLE-
- 1 1/2 INCH DIA HOLE-
- 13 INCH DIA BOLT CIRCLE
- 6 1/2 INCH THRU CENTER HOLE
- CLIPPED CORNERS
- 1 1/2 INCH DIA THRU (4 REFT)