LARGE CORNER ANGLE CHANNEL
SEE NOTE 3 AND 7

CLAMP FOR LARGE CORNER ANGLE
SEE NOTE 8

NOTES:
1. USE WITH 3/8 INCH STAINLESS STEEL BANDING.
2. ATTACH LARGE CORNER ANGLE TO SIGN PANEL WITH BOLTS, TAPPING SCREWS, OR POP RIVETS AS SPECIFIED. USE ADHESIVE ONLY WHEN SHOP APPLIED. NO FIELD-APPLIED ADHESIVE IS ALLOWED.
3. USE Z BAR OR LARGE CORNER ANGLE INTERCHANGEABLY AT Z BAR LOCATIONS SHOWN ON STD DWG SN 13C, EXCEPT DO NOT USE LARGE CORNER ANGLE ON RECTANGULAR SIGNS SHOWN ON THE TABLE LABELED RECTANGULAR SIGNS (MULTI"Z').
4. MATERIAL: 201 STAINLESS STEEL
5. MATERIAL:
   - BRACKET: 200/300 STAINLESS STEEL
   - SCREW: 304 STAINLESS STEEL
   - WASHERS: 18-8 STAINLESS STEEL AND POLYPROPYLENE
6. MATERIAL: 304 STAINLESS STEEL
   USE WITH LARGE CORNER ANGLE ONLY.
7. MATERIAL: ALUMINUM ALLOY.
8. MATERIAL: 304 STAINLESS STEEL